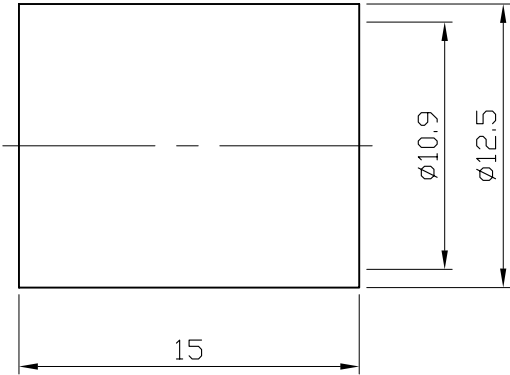
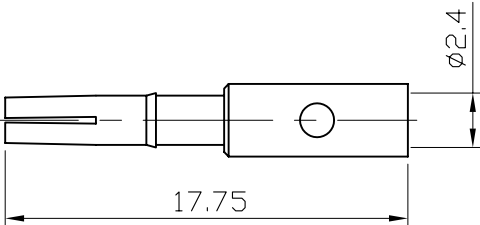
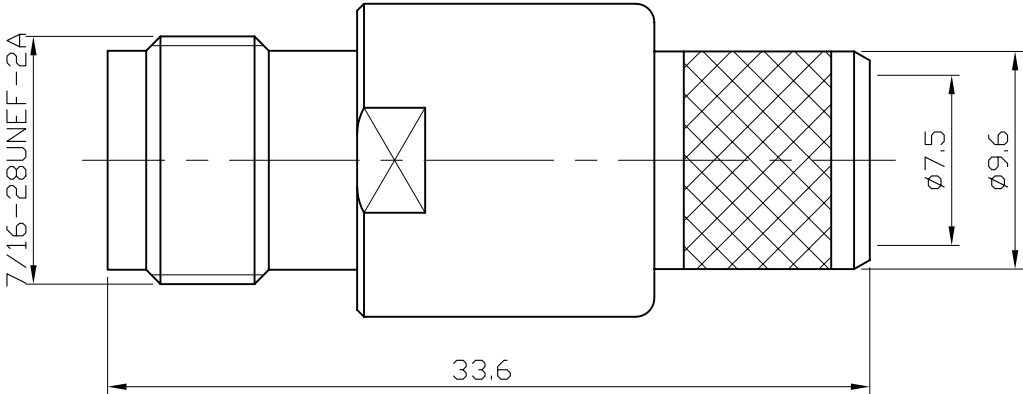


REVISION			
REV.	DESCRIPTON	DATE	APPROVED
-	INITIAL RELEASE	2009/11/19	



NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

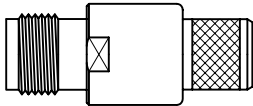
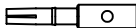
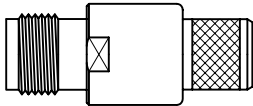
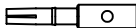
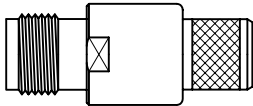
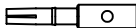
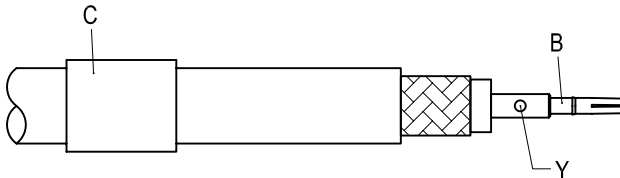
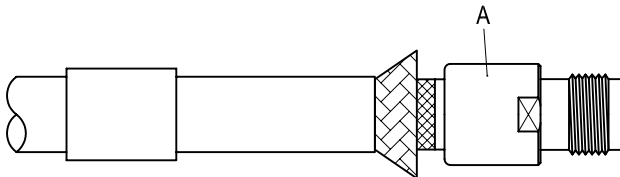
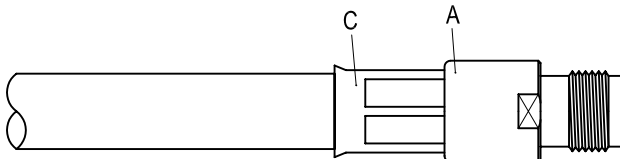
1. BRASS.
2. P.BRONZE.
3. TIN-ZINC-COPPER-ALLOY PL. 100 MIN.
OVER COPPER PL. 50 MIN.
4. GOLD PL. 4 MIN. OVER NICKEL-PHOSPHORUS ALLOY
PL. 80 MIN. OVER COPPER PL. 20 MIN.

PL. 80 MIN. OVER COPPER PL. 20 MIN.						DIMENSION ARE MILLIMETERS UNLESS OTHERWISE SPECIFIED TOLERANCES 0.5~ 5= ±0.05 5 ~10 = ±0.07 10~20 = ±0.10 20~30 = ±0.15 30~ = ±0.20	SCALE	3 / 1	REV	-	UNIT	MM	JYE BAO CO., LTD. TAIPEI TAIWAN
5	FERRULE	NOTE 1	NOTE 3	1	N3100-0213-8/W		APPROVE						
4	BARREL	NOTE 1	NOTE 3	1	BNC3100-0213-4/W		DATE						
3	CONTACT PIN	NOTE 2	NOTE 4	1	TNC8100-0213-3/NM		CHECKED						DRAWING NO. TNC8100-0213
2	INSULATOR	TEFLON		1	TNC8100-0213-2		DATE						
1	BODY	NOTE 1	NOTE 3	1	TNC8100-0213-1/W		DRAWN						
NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	PART NO.		DATE						

0.5~ 5= ±0.05
5 ~10 = ±0.07
10~20 = ±0.10
20~30 = ±0.15
30~ = ±0.20

JYE BAO CO., LTD.

CABLE ASSEMBLY INSTRUCTION

TNC8100-0213		DATE	2014/04/29	REV	—									
<table><tr><td>A</td><td>B</td><td>C</td></tr><tr><td></td><td></td><td></td></tr><tr><td>BODY</td><td>CONTACT PIN</td><td>FERRULE</td></tr></table>						A	B	C				BODY	CONTACT PIN	FERRULE
A	B	C												
														
BODY	CONTACT PIN	FERRULE												
DIAGRAM			ASSEMBLY INSTRUCTION											
			Step 1: STRIP AS SHOWN.											
			Step 2: SLIDE FERRULE " C " OVER CABLE. Step 3: PUT PIN " B " ON CENTER CONDUCTOR AND CRIMP IN " Y ". (USE SQUARE 2.4mm/0.094inch SECTION OF INSERT-C IF CRIMPED)											
			Step 4: LOOSEN BRAIDING AND SLIDE CONNECTOR " A " IN PLACE.											
			Step 5: SLIDE FERRULE " C " TOWARDS THE CONNECTOR " A " AND CRIMP. (USE 10.7mm/0.421inch HEX SECTION OF INSERT-C)											
This part number complies with RoHS. Notice: JYEBAO reserves the right to make modifications deemed appropriate.														
APPROVED		CHECKED		DRAWING										
				Albert										