

[illegible]

CABLE ASSEMBLY INSTRUCTION

SMA3100-9223

JYE BAO CO., LTD.

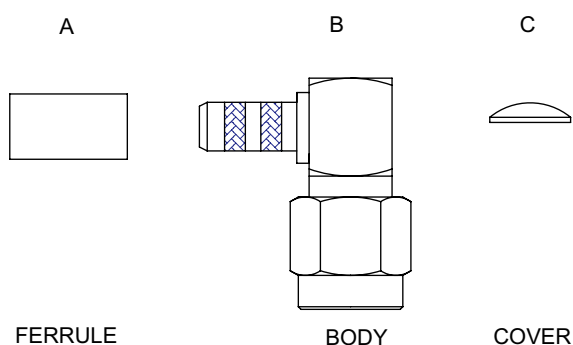


DIAGRAM	ASSEMBLY INSTRUCTION
<p>Diagram showing the stripping dimensions for the cable. The dimensions are: 13.0 [0.512] for the outer jacket, 5.1 [0.200] for the braiding, and 3.3 [0.130] for the center conductor.</p>	<p>Step 1: STRIP AS SHOWN.</p>
<p>Diagram showing the initial assembly. Ferrule "A" is slid over the cable. The braiding is wrapped upwards. The center conductor is inserted into the contact pin of connector "B". A solder joint is shown at point "Y".</p>	<p>Step 2: SLIDE FERRULE "A" OVER CABLE. Step 3: WRAP THE BRAIDING UPWARDS. Step 4: SLIDE CENTER CONDUCTOR ON THE CONTACT PIN OF CONNECTOR "B", AND SOLDER IN "Y".</p>
<p>Diagram showing ferrule "A" being slid towards connector "B" and crimped.</p>	<p>Step 5: SLIDE FERRULE "A" TOWARDS THE CONNECTOR "B" AND CRIMP.</p>
<p>Diagram showing the cover "C" being pressed onto the assembly using a jig. A force is applied to the top of the cover.</p>	<p>Step 6: PRESS ON THE TOP OF "C" WITH JIGS AS SHOWN.</p>

This part number complies with RoHS.

Notice: JYEBAO reserves the right to make modifications deemed appropriate.