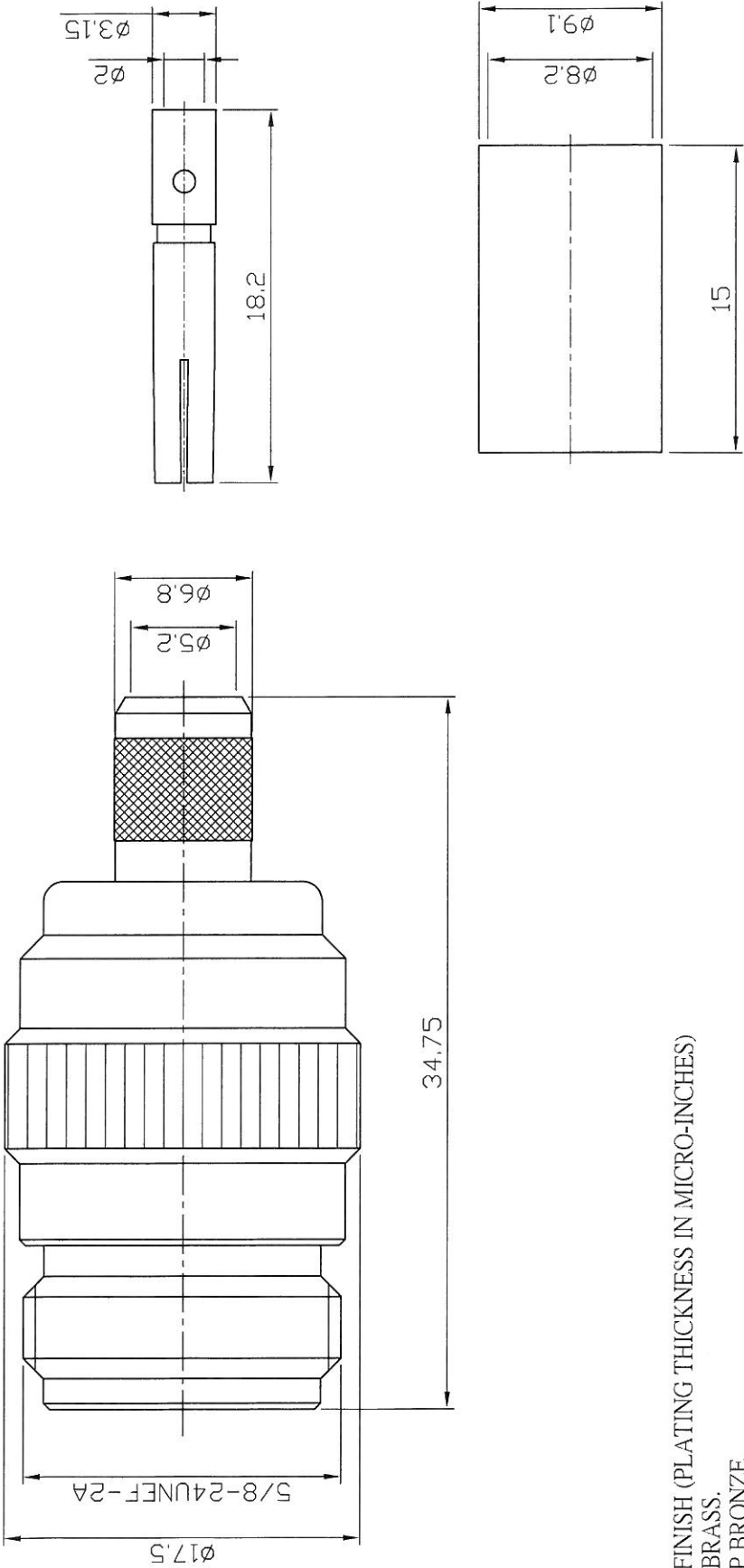


REVISION			
ASS. CON. REV.	DESCRIPTION	DATE	APPROVED
-	INITIAL RELEASE	2015/07/06	



NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

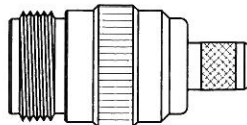
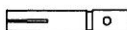
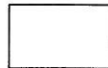
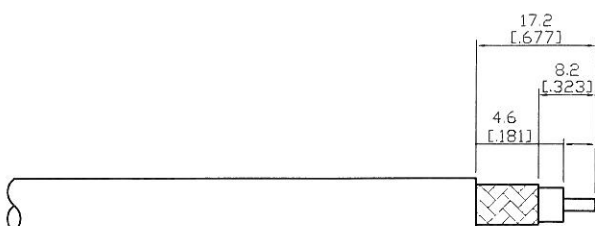
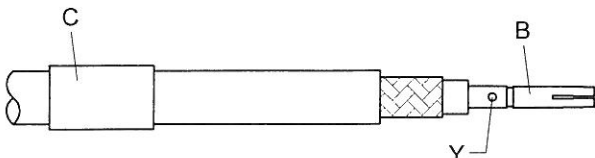
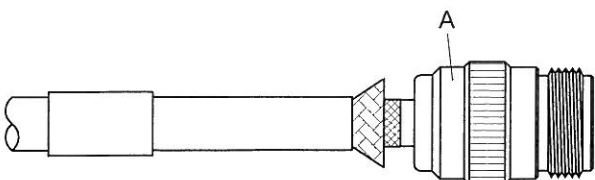
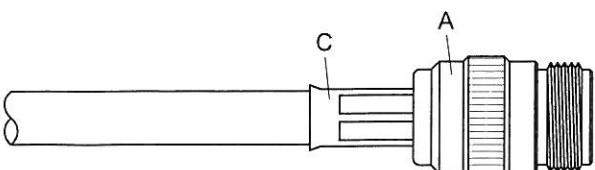
1. BRASS.
2. P.BRONZE.
3. TIN-ZINC-COPPER-ALLOY PL. 100 MIN.
OVER COPPER PL. 50 MIN.
4. GOLD PL. 4 MIN. OVER NICKEL-PHOSPHORUS ALLOY
PL. 80 MIN. OVER COPPER PL. 20 MIN.

NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	PART NO.	REV
5	FERRULE	COPPER	NOTE 3	1	N3100-5DFB-8/W	B
4	CONTACT PIN	NOTE 2	NOTE 4	1	N8100-L300-4/NM	-
3	BARREL	NOTE 1	NOTE 3	1	N8100-5DFB-3/W	A
2	INSULATOR	TEFLON		1	N3100-LR400-3	B
1	BODY	NOTE 1	NOTE 3	1	N8100-5DFB-1/W	-

DIMENSION ARE MILLIMETERS		SCALE	ASSEMBLY REV.	CONNECTOR REV.	UNIT	JYE BAO CO., LTD. TAIPEI TAIWAN	
UNLESS OTHERWISE SPECIFIED TOLERANCES (UNIT: MM)		3 / 1	-	-	MM		
0.5~ 5= ±0.05		APPROVED					DATE
5 ~ 10 = ±0.07		CHECKED					DATE
10~20 = ±0.10		DRAWING					DATE
20~30 = ±0.15							DATE
30~ = ±0.20						DATE	
						TITLE	N JACK CRIMP
						DRAWING NO.	N8100-L300

JYE BAO CO., LTD.

CABLE ASSEMBLY INSTRUCTION

N8100-L300		DATE	2015/09/09	REV	—
A  BODY B  CONTACT PIN C  FERRULE					
DIAGRAM			ASSEMBLY INSTRUCTION		
			Step 1: STRIP AS SHOWN.		
			Step 2: SLIDE FERRULE "C" OVER CABLE. Step 3: PUT PIN "B" ON CENTER CONDUCTOR AND SOLDER OR CRIMP IN "Y". (USE 2.7mm/0.106inch HEX SECTION OF INSERT-A IF CRIMPED)		
			Step 4: LOOSEN BRAIDING AND SLIDE CONNECTOR "A" IN PLACE.		
			Step 5: SLIDE FERRULE "C" TOWARDS THE CONNECTOR "A" AND CRIMP. (USE 7.9mm/0.311inch HEX SECTION OF INSERT-D)		
This part number complies with RoHS. Notice: JYEBAO reserves the right to make modifications deemed appropriate.					
APPROVED		CHECKED		DRAWING	
				Albert	